StanChem Inc.
SAFETY DATA SHEET

Section I – CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: SC 6257
Product Description: Acrylic Copolymer Emulsion

Manufacturer's Name: StanChem Inc.
StanChem Inc.
401 Berlin Street
East Berlin, CT 06023

Emergency Telephone Numbers:
CHEMTREC: 1-800-424-9300
Information Telephone Number: (860) 828-0571

Section II – HAZARDS IDENTIFICATION

Classification of the substance:
- Skin Irritation: Category 2
- Eye Irritation: Category 2

Hazard Pictogram:

Signal Word: Warning

Hazard Statements:
- May be harmful if swallowed
- Causes mild skin irritation
- Causes eye irritation
- May cause respiratory irritation

Precautionary Statements:

First Aid:
- Inhalation: Remove individual to fresh air. Consult a physician.
- Skin: Wash thoroughly with soap and water. Remove contaminated clothing.
- Eyes: Immediately flush eyes with plenty of water for at least 15 minutes. Consult a physician.
- Ingestion: Dilute with clear fluid, then immediately call a physician or the Poison Control Center

Section III - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>SC 6257</th>
<th>CAS REG NO.</th>
<th>AMT.(%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer/Solids</td>
<td>Proprietary</td>
<td>40.5 – 42.5</td>
</tr>
<tr>
<td>Individual residual monomers</td>
<td>Not Required</td>
<td>&lt; 0.1</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>57.5 – 59.5</td>
</tr>
</tbody>
</table>

See Section VIII, Exposure Controls/Personal Protection

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Section IV – FIRST AID MEASURES

Inhalation:
Move subject to fresh air

Eye Contact:
Flush eyes with a large amount of water for at least 15 minutes. Consult a physician if irritation persists.

Skin Contact:
Wash affected skin areas thoroughly with soap and water. Consult a physician if irritation persists.

Ingestion:
If swallowed, give 2 glasses of water to drink. Consult a physician. Never give anything by mouth to an unconscious person.

Section V – FIRE FIGHTING MEASURES

Flash Point
Noncombustible (Water Solution)

Auto-ignition Temp
Not Applicable

Lower Explosive Limit
Not Applicable

Upper Explosive Limit
Not Applicable

Unusual Fire and Explosion Hazards:
Polymers will not burn. However, dried polymer films are capable of burning. Material may spatter if temperatures exceed the boiling point (212°F). After the water is evaporated, decomposition or combustion of the dry solids may generate irritating vapors, monomers, hydrocarbons, HCN, CO and CO2.

Special Firefighting Procedures:
Wear self-contained breathing apparatus and full protective gear.

Extinguishing Agents:
Use extinguishing media appropriate for surrounding fire.

Section VI – ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Released or Spilled:
Contain spills immediately. Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids and diking material to suitable containers for recovery or disposal.

Caution:
Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Waste Disposal Method:
Dispose of in accordance with local, state and federal regulations.

Section VII – HANDLING AND STORAGE INFORMATION

Storage Conditions:
Keep from freezing; material may coagulate. The minimum recommended storage temperature for this material is 1° C/34° F. The highest recommended storage temperature for this material is 49° C/120° F.
Handling:

Avoid breathing of vapors. Handle in well-ventilated workspace. When handling, do not eat, drink, or smoke. Avoid contact with skin.

Section VIII – PERSONAL PROTECTION/EXPOSURE CONTROL

Exposure Limit Information

<table>
<thead>
<tr>
<th>No.</th>
<th>StanChem</th>
<th>PEL</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Polymer/Solids</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>2</td>
<td>Acrylonitrile</td>
<td>2 ppm</td>
<td>10 ppm</td>
</tr>
<tr>
<td>3</td>
<td>Water</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

PEL – Personal Exposure Limit established by OSHA for 8-hour time period
STEL – Short Term Exposure Limit established by OSHA for 15-minute time period
NE – Not Established

Engineering Controls (Ventilation):

Use local exhaust ventilation with a minimum capture velocity of 100ft./min. (0.5 m/sec) at the point of vapor evolution.

Respiratory Protection:

Not required under normal conditions in a well-ventilated workplace. An organic vapor respirator National Institute for Occupational Safety and Health (NIOSH) approved for organic vapors is recommended under emergency conditions.

Eye Protection:

Chemical safety glasses.

Hand Protection:

Chemical resistant gloves.

Other Protective Equipment:

Facilities storing or utilizing this material should be equipped with an emergency shower and eyewash station.

Section IX – PHYSICAL DATA

Appearance: Milky Emulsion
Color: White/cream color
State: Liquid
Odor: Slight odor
Boiling Point: 100°C (212°F)
Molecular Weight: Mixture
Specific Gravity (Water=1): 1.0-1.1
Vapor Density (Air=1): <Water
Solubility in Water: Completely (100%)
Percent Volatility: 57.5 – 59.5 % (Water)
pH: 7.0 – 8.0
Viscosity: <500 cps
Section X – STABILITY AND REACTIVITY DATA

Chemical Stability:
Stable at ambient temperatures. Coagulation may occur following freezing, thawing or boiling.

Incompatibility: (Conditions/Materials to avoid)
Strong oxidizers.

Hazardous Polymerization:
Will not occur.

Hazardous Decomposition Products:
Thermal decomposition may yield oxides of carbon.

Section XI - TOXICOLOGICAL INFORMATION

Primary Routes of Exposure
- Eye Contact
- Skin Contact
- Inhalation
- Ingestion

Product Toxicology
Unlikely to cause harmful effects under recommended conditions of handling and use.

Section XII - ECOLOGICAL INFORMATION

Potential to Bioaccumulate:
Unknown

Aquatic Toxicity:
None established.

Section XIII – DISPOSAL CONSIDERATIONS

Waste Disposal Methods:
Disposal should be in accordance with local, state and national regulations.

Empty Container Warnings:
Empty containers may contain product residue; follow MSDS and label warnings even after the container has been emptied.

Section XIV – TRANSPORTATION INFORMATION

DOT CLASSIFICATION
- Proper Shipping Name: Adhesives N.O.I.
- Identification Number: N/A
- Hazard Class/Division: N/A
- Packing Group: N/A
The information provided herein may not include the impact of additional regulatory requirements (e.g. for materials meeting the definition of a hazardous waste under RCRA, hazardous substances under CERCLA, and/or marine pollutants under CWA or other similar federal, state or local laws) or any associated exceptions or exemptions under regulations applicable to the transport of this material.

Section XV – REGULATORY INFORMATION

TSCA
All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements.

California Proposition 65
Warning: This product contains chemical(s) known to the State of California to cause cancer, birth defects or other reproductive harm.

Section XVI – OTHER INFORMATION

Hazard Rating Systems

<table>
<thead>
<tr>
<th>NFPA 704*</th>
<th>HMIS**</th>
<th>Key:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health:</td>
<td>0</td>
<td>0 - Insignificant;</td>
</tr>
<tr>
<td>Flammability</td>
<td>0</td>
<td>1 - Slight;</td>
</tr>
<tr>
<td>Reactivity</td>
<td>0</td>
<td>2 - Moderate;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3 - High;</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4 - Extreme;</td>
</tr>
<tr>
<td>Personal Protection</td>
<td>B</td>
<td></td>
</tr>
</tbody>
</table>

*National Fire Protection Association rating identifies the severity of hazards of material during a fire emergency (i.e., “on fire”)

**Hazardous Materials Identification System, National Paint and Coatings Association rating applies to product “as packaged” (i.e., ambient temperature)

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