StanChem Inc.
SAFETY DATA SHEET

Section I –CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: SC 6503
Product Description: Acrylic Copolymer Emulsion

Manufacturer's Name
StanChem Inc.
401 Berlin Street
East Berlin, CT 06023

Emergency Telephone Numbers:
StanChem Inc.
CHEMTREC 1-800-424-9300
401 Berlin Street
Information Telephone Number: (860) 828-0571

Section II –HAZARDS IDENTIFICATION

Classification of the substance:
Skin Irritation: Category 2
Eye Irritation: Category 2

Hazard Pictogram:

Signal Word: Warning

Hazard Statements: May be harmful if swallowed
Causes mild skin irritation
Causes eye irritation
May cause respiratory irritation

Precautionary Statements:

First Aid:
Inhalation: Remove individual to fresh air. Consult a physician.
Skin: Wash thoroughly with soap and water. Remove contaminated clothing.
Eyes: Immediately flush eyes with plenty of water for at least 15 minutes. Consult a physician.
Ingestion: Dilute with clear fluid, then immediately call a physician or the Poison Control Center

Section III -COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>SC 6503</th>
<th>CAS REG NO.</th>
<th>AMT.(%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer/Solids</td>
<td>Proprietary</td>
<td>51.0 – 54.0</td>
</tr>
<tr>
<td>Vinyl Acetate</td>
<td>108-05-4</td>
<td>0.1 – 1.0</td>
</tr>
<tr>
<td>Individual Residual Monomers</td>
<td>Not Required</td>
<td>&lt;0.1</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>46.0 – 49.0</td>
</tr>
</tbody>
</table>

See Section VIII, Exposure Controls/Personal Protection
Section IV – FIRST AID MEASURES

Inhalation:
Move subject to fresh air.

Eye Contact:
Flush eyes with a large amount of water for at least 15 minutes. Consult a physician if irritation persists.

Skin Contact:
Wash affected skin areas thoroughly with soap and water. Consult a physician if irritation persists.

Ingestion:
If swallowed, give 2 glasses of water to drink. Consult a physician. Never give anything by mouth to an unconscious person.

Section V – FIRE FIGHTING MEASURES

Flash Point               Noncombustible (Water Solution)
Auto-ignition Temp        Not Applicable
Lower Explosive Limit     Not Applicable
Upper Explosive Limit     Not Applicable

Unusual Fire and Explosion Hazards:
Polymers will not burn. However, dried polymer films are capable of burning. Material may spatter if temperatures exceed the boiling point (212°F). After the water is evaporated, decomposition or combustion of the dry solids may generate irritating vapors, monomers, hydrocarbons, CO and CO2.

Special Firefighting Procedures:
Wear self-contained breathing apparatus and full protective gear.

Extinguishing Agents:
Use extinguishing media appropriate for surrounding fire.

Section VI – ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Released or Spilled:
Contain spills immediately. Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids and diking material to suitable containers for recovery or disposal.

Caution:
Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Waste Disposal Method:
Dispose of in accordance with local, state and federal regulations.

Section VII – HANDLING AND STORAGE INFORMATION

Storage Conditions:
Keep from freezing; material may coagulate. The minimum recommended storage temperature for this material is 1°C/34°F. The highest recommended storage temperature for this material is 49°C/120°F.
Handling:
Avoid breathing of vapors. Handle in well-ventilated workspace. When handling, do not eat, drink, or smoke. Avoid contact with skin.

Section VIII – PERSONAL PROTECTION/EXPOSURE CONTROL

Exposure Limit Information

<table>
<thead>
<tr>
<th>No.</th>
<th>StanChem</th>
<th>PEL</th>
<th>STEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polymer/Solids</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Vinyl Acetate</td>
<td>10 ppm</td>
<td>20 ppm</td>
<td></td>
</tr>
<tr>
<td>Formaldehyde</td>
<td>0.75 ppm</td>
<td>2 ppm</td>
<td></td>
</tr>
<tr>
<td>Water</td>
<td>None</td>
<td>None</td>
<td></td>
</tr>
</tbody>
</table>

PEL – Personal Exposure Limit established by OSHA for 8-hour time period
STEL – Short Term Exposure Limit established by OSHA for 15-minute time period

Engineering Controls (Ventilation):
Use local exhaust ventilation with a minimum capture velocity of 100 ft./min. (0.5 m/sec) at the point of vapor evolution.

Respiratory Protection:
Not required under normal conditions in a well-ventilated workplace. An organic vapor respirator National Institute for Occupational Safety and Health (NIOSH) approved for organic vapors is recommended under emergency conditions.

Eye Protection:
Chemical safety glasses.

Hand Protection:
Chemical resistant gloves.

Other Protective Equipment:
Facilities storing or utilizing this material should be equipped with an emergency shower and eyewash station.

Section IX – PHYSICAL DATA

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Milky Emulsion</td>
</tr>
<tr>
<td>Color</td>
<td>White/cream color</td>
</tr>
<tr>
<td>State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Slight odor</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>100°C (212°F)</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>Mixture</td>
</tr>
<tr>
<td>Specific Gravity (Water=1)</td>
<td>1.0-1.1</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>&lt;Water</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Completely (100%)</td>
</tr>
<tr>
<td>Percent Volatility</td>
<td>46.0 – 49.0 % (Water)</td>
</tr>
<tr>
<td>pH</td>
<td>6.0 – 8.0</td>
</tr>
<tr>
<td>Viscosity</td>
<td>1000 – 1500 cps</td>
</tr>
</tbody>
</table>
Section X – STABILITY AND REACTIVITY DATA

Chemical Stability:
Stable at ambient temperatures. Coagulation may occur following freezing, thawing or boiling.

Incompatibility: (Conditions/Materials to avoid)
Strong oxidizers.

Hazardous Polymerization:
Will not occur.

Hazardous Decomposition Products:
Thermal decomposition may yield oxides of carbon.

Section XI - TOXICOLOGICAL INFORMATION

Primary Routes of Exposure
Eye Contact
Skin Contact
Inhalation
Ingestion

Chronic (Long Term) Effects of Exposure
Product contains residual vinyl acetate, an IARC 2B possible human carcinogen. Vinyl acetate vapors have been shown to cause tumors in the respiratory tract of laboratory animals exposed to 600 ppm over a lifetime; 200 ppm causes irritation; 50 ppm produces no observable effect. There is no evidence of adverse effects to humans exposed to levels at or below the ACGIH TLV.

Target Organs: Skin
Carcinogen: No

Product Toxicology
Unlikely to cause harmful effects under recommended conditions of handling and use.

Section XII - ECOLOGICAL INFORMATION

Potential to Bioaccumulate:
Unknown

Aquatic Toxicity:
None established.

Section XIII – DISPOSAL CONSIDERATIONS

Waste Disposal Methods:
Disposal should be in accordance with local, state and national regulations.

Empty Container Warnings:
Empty containers may contain product residue; follow MSDS and label warnings even after the container has been emptied.
Section XIV – TRANSPORTATION INFORMATION

DOT CLASSIFICATION

Proper Shipping Name: Adhesives N.O.I.
Identification Number: N/A
Hazard Class/Division: N/A
Packing Group: N/A

The information provided herein may not include the impact of additional regulatory requirements (e.g. for materials meeting the definition of a hazardous waste under RCRA, hazardous substances under CERCLA, and/or marine pollutants under CWA or other similar federal, state or local laws) or any associated exceptions or exemptions under regulations applicable to the transport of this material.

Section XV – REGULATORY INFORMATION

TSCA
All components are on the TSCA inventory.

SARA Title III

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vinyl Acetate</td>
<td>108-05-4</td>
<td>0.5</td>
</tr>
</tbody>
</table>

California Proposition 65
Warning: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

Section XVI – OTHER INFORMATION

Hazard Rating Systems

<table>
<thead>
<tr>
<th>NFPA 704*</th>
<th>HMIS**</th>
<th>Key:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health:</td>
<td>Health:</td>
<td>0 - Insignificant;</td>
</tr>
<tr>
<td>Flammability</td>
<td>Flammability</td>
<td>1 = Slight</td>
</tr>
<tr>
<td>Reactivity</td>
<td>Reactivity</td>
<td>2 = Moderate;</td>
</tr>
</tbody>
</table>

Personal Protection B

*National Fire Protection Association rating identifies the severity of hazards of material during a fire emergency (i.e., “on fire”)

**Hazardous Materials Identification System, National Paint and Coatings Association rating applies to product “as packaged” (i.e., ambient temperature)

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